

SAFETY DATA SHEET

ExxonMobil

EM-3020

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : EM-3020
Product description : Zeolite Catalyst

1.2 Relevant identified uses of the substance or mixture and uses advised against

Intended Use : catalyst

Identified uses

Not applicable.

Uses advised against

Not applicable.

Uses advised against : This product is not recommended for any industrial, professional or consumer use other than the Identified Uses above.

1.3 Details of the supplier of the safety data sheet

Supplier : ExxonMobil Petroleum & Chemical BV
POLDERDIJKWEG
Antwerpen B-2030 Belgium

Supplier General Contact : + 32 2 239 3111
e-mail address of person responsible for this SDS : SDS-CC@exxonmobil.com
SDS Internet Address : www.sds.exxonmobil.com

1.4 Emergency telephone number

National advisory body/ : (UK) 111

Poison Centre

24 Hour Emergency Telephone : +44 20 3807 3798 / +1-703-527-3887 (CHEMTREC)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to UK CLP/GHS

Not classified.

The product is not classified as hazardous according to UK CLP Regulation SI 2019/720 as amended.
See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Signal word : No signal word.

Hazard statements : No known significant effects or critical hazards.

Precautionary statements

Prevention : Not applicable.

Response : Not applicable.

Storage : Not applicable.

Disposal : Not applicable.

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SECTION 2: Hazards identification

Supplemental label elements : Safety data sheet available on request.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : None.

Special packaging requirements

Containers to be fitted with child-resistant fastenings : Not applicable.

Tactile warning of danger : Not applicable.

2.3 Other hazards

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII : This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result in classification : None known.

Nota : This material should not be used for any other purpose than the intended use in Section 1 without expert advice. Health studies have shown that chemical exposure may cause potential human health risks which may vary from person to person.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

SECTION 4: First aid measures**4.1 Description of first aid measures**

Eye contact : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.

Inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.

Skin contact : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.

Ingestion : Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training.

4.2 Most important symptoms and effects, both acute and delayed**Over-exposure signs/symptoms**

Eye contact : No specific data.

Inhalation : No specific data.

Skin contact : No specific data.

Ingestion : No specific data.

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SECTION 4: First aid measures**4.3 Indication of any immediate medical attention and special treatment needed**

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.

See toxicological information (Section 11)

SECTION 5: Firefighting measures**5.1 Extinguishing media**

- Suitable extinguishing media** : Use dry chemical, CO₂, water spray (fog) or foam.
- Unsuitable extinguishing media** : Do not use water jet.

5.2 Special hazards arising from the substance or mixture

- Specific hazards arising from the chemical** : Adsorption of water will generate heat and possibly steam; closed containers may get very hot and build up pressure. If contact with water occurs, large quantities of heat and steam may be generated. Avoid contact with eyes. Avoid contact with skin. Avoid conditions which create dust. Avoid inhalation of dust.
- Hazardous combustion products** : metal oxide/oxides

5.3 Advice for firefighters

- Special protective actions for fire-fighters** : Use standard firefighting procedures and consider the hazards of other involved materials. Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. Assure an extended cooling down period to prevent re-ignition. Prevent run-off from fire control or dilution from entering streams, sewers or drinking water supply. No action shall be taken involving any personal risk or without suitable training.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

SECTION 6: Accidental release measures**NOTIFICATION PROCEDURES**

In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations.

6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

- : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

6.3 Methods and material for containment and cleaning up

- Small spill** : Move containers from spill area. Vacuum or sweep up material and place in a designated, labelled waste container. Dispose of via a licensed waste disposal contractor.

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SECTION 6: Accidental release measures

Large spill : Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labelled waste container. Dispose of via a licensed waste disposal contractor. Confine the spill immediately with booms. Skim from surface Warn other shipping. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.

6.4 Reference to other sections : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8).
Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Static Accumulator : This material is a static accumulator.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)

Recommendations : Not available.
Industrial sector specific solutions : Not available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
zeolite	ACGIH TLV (United States, 1/2024) [Aluminum, metal and insoluble compounds] TWA 8 hours: 1 mg/m³. Form: Respirable fraction. EH40/2005 WELs (United Kingdom (UK), 1/2020) [aluminium oxides] TWA 8 hours: 4 mg/m³. Form: respirable dust. TWA 8 hours: 10 mg/m³. Form: inhalable dust. ACGIH TLV (United States, 1/2024) [Aluminum, metal and insoluble compounds] TWA 8 hours: 1 mg/m³. Form: Respirable fraction.
aluminum oxide, non fibrous	

NOTE: Limits/standards shown for guidance only. Follow applicable regulations.

SECTION 8: Exposure controls/personal protection

For dusty conditions, ACGIH recommends for insoluble and poorly soluble particles not otherwise specified an 8-hour TWA of 10 mg/m³ (inhalable particles), 3 mg/m³ (respirable particles).

Recommended monitoring procedures : Reference should be made to monitoring standards, such as the following: British Standard BS EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) British Standard BS EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) British Standard BS EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

No DNELs/DMELs available.

PNECs

No PNECs available

8.2 Exposure controls

Appropriate engineering controls : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields. If operating conditions cause high dust concentrations to be produced, use dust goggles.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
CEN standards EN 420 and EN 374 provide general requirements and lists of glove types.

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

European Committee for Standardization (CEN) standards EN 136, 140 and 405 provide respirator masks and EN 149 and 143 provide filter recommendations.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Section 9. Physical and chemical properties and safety characteristics

Note: Physical and chemical properties are provided for safety, health and environmental considerations only and may not fully represent product specifications. Contact the Supplier for additional information.

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

Physical state	: Solid. [pellet]
Colour	: White
Odour	: Odourless
Odour threshold	: Not available.
pH	: Not applicable.
Melting point/freezing point	: >1200°C (>2192°F)
Boiling point or initial boiling point and boiling range	: Not applicable.
Flash point	: Closed cup: Not applicable.
Evaporation rate	: Not applicable.
Flammability	: Ignitable
Lower and upper explosive (flammable) limits	: Not applicable.
Vapour pressure	: Not applicable.
Relative vapour density	: Not applicable.
Relative density	: 1
Solubility in water	: Negligible
Partition coefficient: n-octanol/ water	: Not applicable.
Auto-ignition temperature	: Not applicable.
Decomposition temperature	: Not available.
Viscosity	: Not applicable.
<u>Particle characteristics</u>	
Median particle size	: Not available.

SECTION 10: Stability and reactivity

10.1 Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
10.2 Chemical stability	: The product is stable.
10.3 Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
10.4 Conditions to avoid	: Moisture., High dust concentrations., High energy sources of ignition.
10.5 Incompatible materials	: Strong oxidisers, Strong Acids, Strong Bases, water
10.6 Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

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SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Conclusion/Summary

- Inhalation** : Minimally Toxic. No end point data for material. Based on assessment of the components.
- Dermal** : Minimally Toxic. No end point data for material. Based on assessment of the components.
- Oral** : Minimally Toxic. No end point data for material. Based on assessment of the components.

Acute toxicity estimates

N/A

Irritation/Corrosion

Conclusion/Summary

- Skin** : Negligible irritation to skin at ambient temperatures. No end point data for material. Based on assessment of the components.
- Eyes** : May cause mild, short-lasting discomfort to eyes. No end point data for material. Based on assessment of the components.
- Respiratory** : Negligible hazard at ambient/normal handling temperatures. No end point data for material.

Respiratory or skin sensitization

Conclusion/Summary

- Skin** : Not expected to be a skin sensitizer. No end point data for material. Based on assessment of the components.
- Respiratory** : Not expected to be a respiratory sensitizer. No end point data for material.

Mutagenicity

- Conclusion/Summary** : Not expected to be a germ cell mutagen. No end point data for material. Based on assessment of the components.

Carcinogenicity

- Conclusion/Summary** : Not expected to cause cancer. No end point data for material. Based on assessment of the components.

Reproductive toxicity

- Conclusion/Summary** : Not expected to be a reproductive toxicant. No end point data for material. Based on assessment of the components.

Specific target organ toxicity (single exposure)

Not available.

- Conclusion/Summary** : Not expected to cause organ damage from a single exposure. No end point data for material.

Specific target organ toxicity (repeated exposure)

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Not applicable.

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- Conclusion/Summary** : Not expected to cause organ damage from prolonged or repeated exposure. No end point data for material. Based on assessment of the components.

Aspiration hazard

Not available.

- Conclusion/Summary** : Not expected to be an aspiration hazard. Based on physico-chemical properties of the material. No end point data for material.

Information on likely routes of exposure : Not available.

Section 12. Ecological information

The information given is based on data for the material, components of the material, or for similar materials, through the application of bridging principals.

12.1 Toxicity

Conclusion/Summary

- Acute toxicity** : Not expected to be harmful to aquatic organisms.
- Chronic toxicity** : Not expected to demonstrate chronic toxicity to aquatic organisms

12.2 Persistence and degradability

- Biodegradability** : Material -- Expected to be persistent.

12.3 Bioaccumulative potential

- Conclusion/Summary : Material -- Potential to bioaccumulate is low.

12.4 Mobility in soil

- Mobility** : Material -- Can float on water, but will sink when saturated.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Other adverse effects

- Other adverse effects** : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

- Methods of disposal** : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.
- Hazardous waste** : Within the present knowledge of the supplier, this product is not regarded as hazardous waste, as defined by EU Directive 2008/98/EC.

Waste catalogue

Waste code	Waste designation
05 01 99	wastes not otherwise specified

NOTE: These codes are assigned based upon the most common uses for this material and may not reflect contaminants resulting from actual use. Waste producers need to assess the actual process used when generating the waste and its contaminants in order to assign the proper waste disposal code(s).

Packaging

- Methods of disposal** : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Empty Container Warning (where applicable): Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.

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SECTION 13: Disposal considerations

Special precautions : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Empty Container Warning (where applicable): Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.
14.2 UN proper shipping name	-	-	-	-
14.3 Transport hazard class(es)	-	-	-	-
14.4 Packing group	-	-	-	-
14.5 Environmental hazards	No.	No.	No.	No.

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk according to IMO instruments : Not applicable.

SECTION 15: Regulatory information**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture****UK (GB)/REACH****Annex XIV - List of substances subject to authorisation****Annex XIV**

None of the components are listed.

Substances of very high concern

None of the components are listed.

Ozone depleting substances

Not listed.

Prior Informed Consent (PIC)

Not listed.

Persistent Organic Pollutants

Not listed.

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SECTION 15: Regulatory information

Annex XVII - Restrictions : None.
on the manufacture,
placing on the market
and use of certain
dangerous substances,
mixtures and articles

Seveso Directive

This product is not controlled under the Seveso Directive.

National regulations

Product/ingredient name	List name	Name on list	Classification	Notes
zeolite	ACGIH TLV	Aluminum, metal and insoluble compounds	A4	-
aluminum oxide, non fibrous	ACGIH TLV	Aluminum, metal and insoluble compounds	A4	-

EU regulations

Industrial emissions : Not listed
(integrated pollution
prevention and control) -
Air

Industrial emissions : Not listed
(integrated pollution
prevention and control) -
Water

Inventory list

- Australia inventory (AIRC) : All components are listed or exempted.
- Canada inventory (DSL-NDSL) : All components are listed or exempted.
- China inventory (IECSC) : All components are listed or exempted.
- Japan inventory (CSCL) : All components are listed or exempted.
- Japan inventory (Industrial Safety and Health Act) : All components are listed or exempted.
- New Zealand Inventory of Chemicals (NZIoC) : All components are listed or exempted.
- Philippines inventory (PICCS) : All components are listed or exempted.
- Korea inventory (KECI) : All components are listed or exempted.
- Taiwan Chemical Substances Inventory (TCSI) : All components are listed or exempted.
- United States inventory (TSCA 8b) : All components are active or exempted.

15.2 Chemical safety : This product contains substances for which Chemical Safety Assessments are still
assessment required.

SECTION 16: Other information

Indicates information that has changed from previously issued version.

- Abbreviations and acronyms : ATE = Acute Toxicity Estimate
GB CLP = UK CLP (EC No 1272/2008) on the Classification, Labelling and Packaging of Substances and Mixtures as amended by (EU Exit) Regulations 2019 No. 720 and amendments
DMEL = Derived Minimal Effect Level
DNEL = Derived No Effect Level
EUH statement = GB CLP-specific Hazard statement
N/A = Not available
PBT = Persistent, Bioaccumulative and Toxic
PNEC = Predicted No Effect Concentration
RRN = REACH Registration Number
SGG = Segregation Group

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SECTION 16: Other information

vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification

Not classified.

Full text of abbreviated H statements

Not applicable.

Full text of classifications

Not applicable.

Date of issue/ Date of revision : 18 July 2024
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Product code : 1168277_13661830

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