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SAFETY DATA SHEET

SECTION 1 IDENTIFICATION OF THE HAZARDOUS CHEMICAL AND OF THE SUPPLIER

As of the revision date above, this SDS meets the regulations in Malaysia.

PRODUCT IDENTIFIER

Product Name: EM-1000B
Product Description: Zeolite Catalyst
Product Code: 8110124-00

RECOMMENDED USE OF THE CHEMICAL AND RESTRICTIONS ON USE

Recommended Use: Catalyst
Restrictions on Use: None unless specified elsewhere in this SDS.

SUPPLIER DETAILS

Supplier: ExxonMobil Catalysts and Licensing LLC
22777 Springwoods Village Parkway
Spring, TX 77389 USA

24 Hour Emergency Telephone	1-800-815-308 / +1-703-527-3887
Transportation Emergency Phone	(800) 424-9300 or (703) 527-3887 CHEMTREC
Product Technical Information	832-624-8500

SECTION 2 HAZARDS IDENTIFICATION

This material is not hazardous according to regulatory guidelines (see SDS Section 15).

Other hazard information:

PHYSICAL / CHEMICAL HAZARDS

Material can accumulate static charges which may cause an ignition.

HEALTH HAZARDS

Repeated exposure may cause skin dryness or cracking. Dust may be irritating to eyes and respiratory tract.

ENVIRONMENTAL HAZARDS

No significant hazards.

NOTE: This material should not be used for any other purpose than the recommended use in Section 1 without expert advice. Health studies have shown that chemical exposure may cause potential human health risks which may vary from person to person.

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This data sheet is for the unused catalyst. Appropriate precautions for the used material should be followed.

SECTION 3 COMPOSITION AND INFORMATION OF THE INGREDIENTS OF THE HAZARDOUS CHEMICAL

This material is defined as a mixture.

Hazardous Substance(s) or Complex Substance(s) required for disclosure

Name	CAS#	Concentration*	GHS Hazard Codes
ALUMINIUM OXIDE	1344-28-1	20 - < 35%	None

Note - any hazard code in brackets [Hxxx] is a GHS building block that was not adopted by Malaysia in the CLASS Regulation and therefore is not applicable in Malaysia and is shown for informational purposes only.

* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

SECTION 4 FIRST AID MEASURES

INHALATION

Remove from further exposure. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. If respiratory irritation, dizziness, nausea, or unconsciousness occurs, seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.

SKIN CONTACT

Wash contact areas with soap and water.

EYE CONTACT

Flush thoroughly with water. If irritation occurs, get medical assistance.

INGESTION

First aid is normally not required. Seek medical attention if discomfort occurs.

NOTE TO PHYSICIAN

None

SECTION 5 FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA

Appropriate Extinguishing Media: Not applicable.

Inappropriate Extinguishing Media: N/A

FIRE FIGHTING

Fire Fighting Instructions: If contact with water occurs, large quantities of heat and steam may be generated. Avoid contact with water (creates heat). Avoid contact with eyes. Avoid contact with skin. Avoid conditions which create dust. Avoid inhalation of dust. Material will not burn. Evacuate area. Prevent run-off from fire control or dilution from entering streams, sewers or drinking water supply. Fire-fighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus (SCBA).

Unusual Fire Hazards: Adsorption of water will generate heat and possibly steam; closed containers may get

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very hot and build up pressure.

Hazardous Combustion Products: None.

FLAMMABILITY PROPERTIES

Flash Point [Method]: N/A

Flammable Limits (Approximate volume % in air): LEL: N/A UEL: N/A

Autoignition Temperature: N/A

SECTION 6 ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS, PROTECTIVE EQUIPMENT AND EMERGENCY PROCEDURES

In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations.

PROTECTIVE MEASURES

Avoid contact with spilled material. See Section 6 for fire fighting information. See the Hazard Identification Section for Significant Hazards. See Section 5 for First Aid Advice. See Section 8 for advice on the minimum requirements for personal protective equipment. Additional protective measures may be necessary, depending on the specific circumstances and/or the expert judgment of the emergency responders.

ENVIRONMENTAL PRECAUTIONS

Prevent entry into waterways, sewers, basements or confined areas.

METHODS AND MATERIAL FOR CONTAINMENT AND CLEANING UP

Land Spill: Stop leak if you can do so without risk. Ventilate the area. Vacuum material into a recovery container.

Water Spill: Stop leak if you can do so without risk. Confine the spill immediately with booms. Warn other shipping. Skim from surface

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.

SECTION 7 HANDLING AND STORAGE

PRECAUTIONS FOR SAFE HANDLING

Avoid contact with eyes. Product may generate heat if it comes in contact with water or water vapour. Prevent small spills and leakage to avoid slip hazard. Material can accumulate static charges which may cause an electrical spark (ignition source).

Static Accumulator: This material is a static accumulator.

Specific Hygiene Measures: Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practice good housekeeping.

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CONDITIONS FOR SAFE STORAGE, INCLUDING ANY INCOMPATIBILITIES

The type of container used to store the material may affect static accumulation and dissipation. Do not store in open or unlabelled containers. Keep container tightly closed and dry.

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

CONTROL PARAMETERS

EXPOSURE LIMIT VALUES

Exposure limits/standards (Note: Exposure limits are not additive)

Substance Name	Form	Limit/Standard			Note	Source
ALUMINIUM OXIDE		TWA (provisi onal)	10 mg/m ³			Malaysia PEL
ALUMINIUM OXIDE	Respirabl e fraction.	TWA	1 mg/m ³			ACGIH

Exposure limits/standards for materials that can be formed when handling this product: For dusty conditions, ACGIH recommends for insoluble and poorly soluble particles not otherwise specified an 8-hour TWA of 10 mg/m³ (inhalable particles), 3 mg/m³ (respirable particles).

NOTE: Limits/standards shown for guidance only. Follow applicable regulations.

Biological limits

No biological limits allocated.

ENGINEERING CONTROLS

The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Control measures to consider:
Adequate ventilation should be provided so that exposure limits are not exceeded.

PERSONAL PROTECTION

Personal protective equipment selections vary based on potential exposure conditions such as applications, handling practices, concentration and ventilation. Information on the selection of protective equipment for use with this material, as provided below, is based upon intended, normal usage.

Respiratory Protection: If engineering controls do not maintain airborne contaminant concentrations at a level which is adequate to protect worker health, an approved respirator may be appropriate. Respirator selection, use, and maintenance must be in accordance with regulatory requirements, if applicable. Types of respirators to be considered for this material include:

Particulate air-purifying respirator approved for dust or oil mist is recommended.

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For high airborne concentrations, use an approved supplied-air respirator, operated in positive pressure mode. Supplied air respirators with an escape bottle may be appropriate when oxygen levels are inadequate, gas/vapour warning properties are poor, or if air purifying filter capacity/rating may be exceeded.

Hand Protection: Any specific glove information provided is based on published literature and glove manufacturer data. Glove suitability and breakthrough time will differ depending on the specific use conditions. Contact the glove manufacturer for specific advice on glove selection and breakthrough times for your use conditions. Inspect and replace worn or damaged gloves. The types of gloves to be considered for this material include:

If prolonged or repeated contact is likely, chemical-resistant gloves are recommended. If contact with forearms is likely, wear gauntlet-style gloves. Nitrile, Viton

Eye Protection: If contact is likely, safety glasses with side shields are recommended. If dusty conditions exist, chemical goggles are recommended.

Skin and Body Protection: Any specific clothing information provided is based on published literature or manufacturer data. The types of clothing to be considered for this material include:

If prolonged or repeated contact is likely, chemical, and oil resistant clothing is recommended.

ENVIRONMENTAL CONTROLS

Comply with applicable environmental regulations limiting discharge to air, water and soil. Protect the environment by applying appropriate control measures to prevent or limit emissions.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Note: Physical and chemical properties are provided for safety, health and environmental considerations only and may not fully represent product specifications. Contact the Supplier for additional information.

GENERAL INFORMATION

Physical State: Solid
Form: Pellet
Colour: White
Odour: Odourless
Odour Threshold: N/D

IMPORTANT HEALTH, SAFETY, AND ENVIRONMENTAL INFORMATION

Relative Density (at 15 °C): 1
Flammability (Solid, Gas): N/A
Flash Point [Method]: N/A
Flammable Limits (Approximate volume % in air): LEL: N/A UEL: N/A
Autoignition Temperature: N/A
Boiling Point / Range: N/A
Decomposition Temperature: N/D
Vapour Density (Air = 1): N/A
Vapour Pressure: N/A
Evaporation Rate (n-butyl acetate = 1): N/A
pH: N/A
Log Pow (n-Octanol/Water Partition Coefficient): N/A
Solubility in Water: Negligible
Viscosity: N/A

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Oxidizing Properties: See Hazards Identification Section.

OTHER INFORMATION

Freezing Point: N/A
Melting Point: >1200°C (2192°F)

SECTION 10 STABILITY AND REACTIVITY

REACTIVITY: See sub-sections below.

STABILITY: Material is stable under normal conditions.

CONDITIONS TO AVOID: Moisture. High dust concentrations.

INCOMPATIBLE MATERIALS: Strong Acids, Strong Bases, Water

HAZARDOUS DECOMPOSITION PRODUCTS: Material does not decompose at ambient temperatures.

POSSIBILITY OF HAZARDOUS REACTIONS: Hazardous polymerization will not occur.

SECTION 11 TOXICOLOGICAL INFORMATION

INFORMATION ON TOXICOLOGICAL EFFECTS

Hazard Class	Conclusion / Remarks
Inhalation	
Acute Toxicity: No end point data for material.	Minimally Toxic. Based on assessment of the components.
Irritation: No end point data for material.	Negligible hazard at ambient/normal handling temperatures.
Ingestion	
Acute Toxicity: No end point data for material.	Minimally Toxic. Based on assessment of the components.
Skin	
Acute Toxicity: No end point data for material.	Minimally Toxic. Based on assessment of the components.
Skin Corrosion/Irritation: No end point data for material.	Negligible irritation to skin at ambient temperatures. Based on assessment of the components.
Eye	
Serious Eye Damage/Irritation: No end point data for material.	May cause mild, short-lasting discomfort to eyes. Based on assessment of the components.
Sensitisation	
Respiratory Sensitization: No end point data for material.	Not expected to be a respiratory sensitizer.
Skin Sensitization: No end point data for material.	Not expected to be a skin sensitizer. Based on assessment of the components.
Aspiration: No end point data for material.	Not expected to be an aspiration hazard. Based on physico-chemical properties of the material.
Germ Cell Mutagenicity: No end point data for material.	Not expected to be a germ cell mutagen. Based on assessment of the components.
Carcinogenicity: No end point data for material.	Not expected to cause cancer. Based on assessment of the components.
Reproductive Toxicity: No end point data	Not expected to be a reproductive toxicant. Based on assessment

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for material.	of the components.
Lactation: No end point data for material.	Not expected to cause harm to breast-fed children.
Specific Target Organ Toxicity (STOT)	
Single Exposure: No end point data for material.	Not expected to cause organ damage from a single exposure.
Repeated Exposure: No end point data for material.	Not expected to cause organ damage from prolonged or repeated exposure. Based on assessment of the components.

OTHER INFORMATION

For the product itself: Dust may be irritating to eyes and respiratory tract.

IARC Classification:

The following ingredients are cited on the lists below: None.

--REGULATORY LISTS SEARCHED--

1 = IARC 1

2 = IARC 2A

3 = IARC 2B

SECTION 12 ECOLOGICAL INFORMATION

The information given is based on data for the material, components of the material, or for similar materials, through the application of bridging principals.

ECOTOXICITY

Material -- Not expected to be harmful to aquatic organisms.

MOBILITY IN SOIL

Material -- Can float on water, but will sink when saturated.

PERSISTENCE AND DEGRADABILITY

Biodegradation:

Material -- Expected to be persistent.

BIOACCUMULATIVE POTENTIAL

Material -- Potential to bioaccumulate is low.

OTHER ADVERSE EFFECTS

No adverse effects are expected.

SECTION 13 DISPOSAL INFORMATION

Disposal recommendations based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.

DISPOSAL METHODS

Recycle empty drums at an appropriate facility in accordance with current applicable laws and regulations, and product characteristics at time of disposal. Ensure drums are tightly sealed. Unused material should be returned for material reclaiming.

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REGULATORY DISPOSAL INFORMATION

Environmental Quality (Scheduled Wastes) Regulations 2005 waste code: SW 202

Note: These codes are assigned based upon the most common uses for this material and may not reflect contaminants resulting from actual use. Waste producers need to assess the actual process used when generating the waste and its contaminants in order to assign the proper waste disposal code(s); This material is considered as hazardous waste pursuant to Environmental Quality (Scheduled Wastes) Regulations 2005.

Empty Container Warning Empty Container Warning (where applicable): Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.

SECTION 14 TRANSPORT INFORMATION

LAND : Not Regulated for Land Transport

SEA (IMDG): Not Regulated for Sea Transport according to IMDG-Code

Marine Pollutant: No

AIR (IATA): Not Regulated for Air Transport

SECTION 15 REGULATORY INFORMATION

This material is not hazardous as defined by the Occupational Safety and Health (Classification, Labeling and Safety Data Sheet of Hazardous Chemicals) Regulations 2013.

REGULATORY STATUS AND APPLICABLE LAWS AND REGULATIONS

Listed or exempt from listing/notification on the following chemical inventories : AIIIC, IECSC, ISHL, KECI, PICCS, TCSI, TSCA

National Laws and Regulations:

Occupational Safety and Health (Use and Standards of Exposure of Chemicals Hazardous to Health) Regulations 2000

SECTION 16 OTHER INFORMATION

List of abbreviations and acronyms that could be (but not necessarily are) used in this safety data sheet:

Acronym	Full text
N/A	Not applicable

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N/D	Not determined
NE	Not established
VOC	Volatile Organic Compound
AIIC	Australian Inventory of Industrial Chemicals
AIHA WEEL	American Industrial Hygiene Association Workplace Environmental Exposure Limits
ASTM	ASTM International, originally known as the American Society for Testing and Materials (ASTM)
DSL	Domestic Substance List (Canada)
EINECS	European Inventory of Existing Commercial Substances
ELINCS	European List of Notified Chemical Substances
ENCS	Existing and new Chemical Substances (Japanese inventory)
IECSC	Inventory of Existing Chemical Substances in China
KECI	Korean Existing Chemicals Inventory
NDSL	Non-Domestic Substances List (Canada)
NZIoC	New Zealand Inventory of Chemicals
PICCS	Philippine Inventory of Chemicals and Chemical Substances
TLV	Threshold Limit Value (American Conference of Governmental Industrial Hygienists)
TSCA	Toxic Substances Control Act (U.S. inventory)
UVCB	Substances of Unknown or Variable composition, Complex reaction products or Biological materials
LC	Lethal Concentration
LD	Lethal Dose
LL	Lethal Loading
EC	Effective Concentration
EL	Effective Loading
NOEC	No Observable Effect Concentration
NOELR	No Observable Effect Loading Rate

THIS SAFETY DATA SHEET CONTAINS THE FOLLOWING REVISIONS:

Section 01: Company Contact Methods information was modified.

Section 10: Conditions to Avoid information was modified.

Section 11: Chronic Tox - Product information was added.

Section 15: National Chemical Inventory Listing information was modified.

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