

Polyether block amide **PEBAX® MH 1657** is a thermoplastic elastomer made of flexible polyether and rigid polyamide. MH 1657 is an inherently dissipative polymer and can be dry blended or compounded with an isolative polymer to lower the surface resistivity.

Main Characteristics	Value	Unit	Test Method
Density	1.14	g/cm³	ISO 1183
Water Absorption at Equilibrium at 20°C and 50 % RH	4.5	%	ISO 62
Water Absorption at Saturation 24 h in water at 23°C	120	%	
Melting Point	204	°C	ISO 11357
Hardness Shore (*) Instantaneous	40	Shore D	ISO 868
Flexural Modulus (*)	80	MPa	ISO 178
Surface Resistivity (*)	1 10⁹	Ω / sq	IEC 60093
Volume Resistivity (*)	2 10⁹	Ω.cm	IEC 60093
Charge Decay Time	<1	sec	MIL B-81705

(*) Samples conditioned 15 days at 23°C - 50 % R.H.

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