

## Linear low-density polyethylene based tie resin for multi-layer extrusion

### Description

**OREVAC® 18360** is a maleic anhydride modified low-density polyethylene available in pellet form. It can be processed on most extrusion equipments designed to process conventional polyolefins.

### Applications

**OREVAC® 18360** has been designed to develop a reliable bonding strength between polyethylenes or most ethylene copolymers and many kinds of different materials among which polyamides and EVOH. It can be processed within different extrusion and coextrusion technologies including blown film, blow moulding and tube coextrusion.

For more detailed information and recommendations regarding your specific application, please contact your local ARKEMA technical representative.

### Typical properties

Characteristics	Value	Unit	Test Method
Melt index (190°C / 2.16 kg)	2	g/10min	ISO 1133 / ASTM D1238
Melting point	120	°C	ISO 11357-3
Density	0.914	g/cm <sup>3</sup>	ISO 1183 / ASTM D1505
Vicat softening temperature (10N) <sup>(1)</sup>	87	°C	ISO 306 / ASTM D1525

<sup>(1)</sup> On compression molded samples.

### Processing

**OREVAC® 18360** is to be processed like a standard polyethylene resin. Typical extrusion temperature settings could be:

Zone 1	Zone 2	Zone 3	Zone 4	Exit	Fittings-Channels	Die
160 – 180°C	180 – 200°C	200 – 220°C	210 – 230°C	220 – 230°C	220 – 230°C	220 – 240°C

Final profile and settings depend on the line and the multi-layer structure being run.

### Storage, handling and safety

**OREVAC® 18360** should be stored in dry conditions protected from UV-light. Improper storage conditions may cause degradation and have consequences on physical properties of the product.

Safety data sheet as well as information on handling and storage of **OREVAC® 18360** is available upon request to your ARKEMA representative or at [www.orevac.com](http://www.orevac.com).

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