

Nilamid B3 H G4 natural



PA6, 20% glass fibre reinforced

	Properties	Conditions	Unit	Standard	Values
Physical	Density	23°C	g/cm³	ISO 1183, ASTM D792	1,27
	Mould shrinkage (parallel)	23°C	%	Euronil	0,4
	Mould shrinkage (normal)	23°C	%	Euronil	0,7
	Moisture absorption in water	23°C - 24h	%	ISO 62 (based on)	1,6
		23°C saturation	%	ISO 62 (based on)	6,8
Mechanical	Notched Izod Impact Strength	23°C	KJ/m²	ISO 180/1A	7
		-30°C	KJ/m²	ISO 180/1A	5
	Unnotched Charpy Impact Strength	23°C	KJ/m²	ISO 179	40
		-30°C	KJ/m²	ISO 179	30
	Notched Charpy Impact Strength	23°C	KJ/m²	ISO 179	9
		-30°C	KJ/m²	ISO 179	7
	Tensile yield stress	23°C	MPa	ISO 527, ASTM D638	150
	Tensile modulus	23°C	MPa	ISO 527, ASTM D638	7000
	Yield strain	23°C	%	ISO 527, ASTM D638	—
	Strain at break	23°C	%	ISO 527, ASTM D638	4,0
	Flexural yield strength	23°C	MPa	ISO 178, ASTM D790	195
		90°C	MPa	ISO 178, ASTM D790	120
	Flexural Modulus	23°C	MPa	ISO 178, ASTM D790	6500
		90°C	MPa	ISO 178, ASTM D790	3000
Thermal	VICAT - softening temperature	9.8 N	°C	ISO 306, ASTM D1525	221
		49 N	°C	ISO 306, ASTM D1525	212
	HDT - temperature of deflection under load	0.45 N/mm²	°C	ISO 75, ASTM D 648	215
		1.82 N/mm²	°C	ISO 75, ASTM D 648	195
	Heat resistance - Ball test	125°C		IEC 309	OK
		165°C		IEC 309	OK
	Continuous service temperature	20000 h	°C	IEC 216	105
Electrical	Dielectric Strength	2 mm	KV/mm	ASTM D149	21
	CTI - Comparative Tracking Index	3.2 mm, sol. A	V	IEC 112, UL 746A	500
		3.2 mm, sol. B	V	IEC 112, UL 746A	—
Flame behaviour	Oxygen Index		%	ASTM D2863	—
	Flammability rating	3.2 (1.6) mm		UL 94	HB (HB)
		0.8 (0.4) mm		UL 94	HB
	Needle test	2.0 (1.0) mm		IEC 695-2-2	—
	Glow wire Flammability Index	3.2 (0.8) mm	°C	IEC 695-2-12	650 (650)
	Glow wire Ignition Temperature	3.2 (0.8) mm	°C	IEC 695-2-13	—
Flammability rating	355x100x1 mm		FMVSS No.302	—	

Technical Data Sheet

The information in this datasheet is given in good faith but without warranty. These data do not release you from the obligation to test our products as to their suitability for the intended processes and uses. The application, use and processing of our products and the products manufactured by you are beyond our control and, therefore, entirely your own responsibility. Nilamid is a registered name of Euronil and is registered throughout Europe. The mark is not registered in the US and no product are sold by Euronil under this name in the US. rev. 01/02/04

