

Polyether block amide **PEBAX® 7033 SP 01** is a thermoplastic elastomer made of flexible polyether and rigid polyamide. This SP grade has been developed to be heat and UV resistant, with improved properties compared to SN grades.

Main Characteristics	Value	Unit	Test Method
Density	1.01	g/cm ³	ISO 1183
Water Absorption at Equilibrium at 20°C and 50 % RH	0.7	%	ISO 62
Water Absorption at Saturation 24 h in water at 23°C	0.9	%	
Melting Point	172	°C	ISO 11357
Vicat Point Under 1 daN	164	°C	ISO 306
Hardness Shore (*) Instantaneous	69	Shore D	ISO 868
After 15 s	61	Shore D	
Tensile Test (*) Stress at Break	54	MPa	ASTM D 638
Strain at Break	>350	%	
Flexural Modulus (*)	390	MPa	ISO 178
Charpy Impact unnotched 23°C	No break No break 120 ^(p) 20 ^(c)	kJ/m ²	ISO 179
unnotched -30°C		kJ/m ²	
V-notched 23°C		kJ/m ²	
V-notched -30°C		kJ/m ²	

(*) Samples conditioned 15 days at 23°C - 50 % R.H.

(p) = Partial Break; (c) = Complete Break

Processing Conditions	Typical Values
Drying (*): Time / Temperature	5-7 hours / 70-80°C
Injection Temperature: Min / Recommended / Max	230°C / 260°C / 290°C
Extrusion Temperature: Min / Recommended / Max	220°C / 235°C / 250°C
Mold Temperature:	25-60°C

(*) Pebax® is delivered dried in sealed packaging ready to be processed. Drying is only necessary for bags opened for more than 2 hours.

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