



Thermylene® P6-30FG-0600

Technical Data Sheet

PP-GF30

30% Glass Fiber Reinforcement

General Properties	Value	Unit	Test Standard
Reinforcement	30	%	
Specific Gravity	1.14	g/cm3	
Melt Flow	5.00	g/10 min	ISO 1133

Mechanical Properties	Value	Unit	Test Standard
Tensile Strength	85	MPa	ISO 527
Flexural Strength	122	MPa	ISO 178
Flexural Modulus	6000	MPa	ISO 178
Notched Izod	10	kJ/m2	ISO 180-A
Charpy Notched	9.4	kJ/m2	ISO 179

Thermal Properties	Value	Unit	Test Standard
HDT @ 1.8 MPa	144	°C	ISO 75
HDT @ 0.45 MPa	155	°C	ISO 75

Always review the MSDS prior to using any of our products. The Material Safety Data Sheet for this product is available either by contacting Asahi Kasei Plastics NA Inc. or by visiting www.asahikaseiplastics.com.

There are many factors which contribute to optimal processing and part production; geometry, thickness of the part, as well as application requirements that can impact dimensional tolerances and part appearance. Please contact our company for technical assistance in this area.

This technical data sheet is a summary of known information at the time of publication. The data contained herein are preliminary and may be subject to revision. The data reflects a normal range of properties for the product specified on the technical data sheet. Extra pigments, additives or combinations with other materials may alter the data. It is the responsibility of the customer to independently determine the suitability of a particular material for the intended use. Inc. makes no warranties, express or implied, concerning the suitability or fitness of its products for any particular use or accepts any liability in connection with this information. Asahi Kasei Plastics NA Inc. does not allow or support the use of this or any other materials we manufacture for implantation in the human body. For additional information, general guidelines, safe handling, processing and drying protocols please check out our processing guides (online link) or call (800) 444-4408.