



Thermylene® P4-20TC-0520

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Technical Data Sheet
 PP-TD20FR
 20% Talc Reinforcement with Flame Retardant (FR)

General Properties	Value	Unit	Test Standard
Reinforcement	20	%	
Specific Gravity	1.35	g/cm3	ISO 1183A
Melt Flow	6	g/10 min	ISO 1133

Mechanical Properties	Value	Unit	Test Standard
Tensile Strength	25	MPa	ISO 527
Flexural Strength	41	MPa	ISO 178
Flexural Modulus	2900	MPa	ISO 178
Charpy Notched	2.6	kJ/m2	ISO 179

Thermal Properties	Value	Unit	Test Standard
HDT @ 1.8 MPa	68	°C	ISO 75
HDT @ 0.45 MPa	118	°C	ISO 75

Auto Approvals

GM Approvals: GMW16783P-PP-TD20-FR(17)

Always review the MSDS prior to using any of our products. The Material Safety Data Sheet for this product is available either by contacting Asahi Kasei Plastics NA Inc. or by visiting www.asahikaseiplastics.com.

There are many factors which contribute to optimal processing and part production; geometry, thickness of the part, as well as application requirements that can impact dimensional tolerances and part appearance. Please contact our company for technical assistance in this area.

This technical data sheet is a summary of known information at the time of publication. The data contained herein are preliminary and may be subject to revision. The data reflects a normal range of properties for the product specified on the technical data sheet. Extra pigments, additives or combinations with other materials may alter the data. It is the responsibility of the customer to independently determine the suitability of a particular material for the intended use.

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