



## Thermylene® P-20TC-5100


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Technical Data Sheet  
PP-TD20  
20% Talc Reinforcement

General Properties	Value	Unit	Test Standard
Reinforcement	20	%	
Specific Gravity	1.07	g/cm3	ISO 1183A
Melt Flow	6	g/10 min	ISO 1133

Mechanical Properties	Value	Unit	Test Standard
Tensile Strength	32	MPa	ISO 527
Flexural Strength	49	MPa	ISO 178
Flexural Modulus	2800	MPa	ISO 178
Notched Izod	4	kJ/m2	ISO 180-A
Charpy Notched	2.9	kJ/m2	ISO 179

Thermal Properties	Value	Unit	Test Standard
HDT @ 1.8 MPa	70	°C	ISO 75
HDT @ 0.45 MPa	128	°C	ISO 75

### Auto Approvals

Chrysler Approvals: MS-DB500 CPN 2347; MS-DB500 CPN 3349  
Ford Approvals: ESH-M4D293-B, WSK-M4D729-A1  
GM Approvals: GMP.PP.131, GMP.PP.008, GMW16528P-PP-TD20

Always review the MSDS prior to using any of our products. The Material Safety Data Sheet for this product is available either by contacting Asahi Kasei Plastics NA Inc. or by visiting [www.asahikaseiplastics.com](http://www.asahikaseiplastics.com).

There are many factors which contribute to optimal processing and part production; geometry, thickness of the part, as well as application requirements that can impact dimensional tolerances and part appearance. Please contact our company for technical assistance in this area.

This technical data sheet is a summary of known information at the time of publication. The data contained herein are preliminary and may be subject to revision. The data reflects a normal range of properties for the product specified on the technical data sheet. Extra pigments, additives or combinations with other materials may alter the data. It is the responsibility of the customer to independently determine the suitability of a particular material for the intended use.

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### About Us

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