



# Polypropylene HB600TF

## Description

**HB600TF** is a low melt flow rate polypropylene homopolymer intended for extrusion and thermoforming .

Its very good organoleptic properties allows this grade to be used with any masterbatch without discoloring problems.

**CAS-No.** 9003-07-0

## Applications

**HB600TF** is recommended for:

In line and off line thermoforming  
House ware and thin wall packaging  
Margarine tubs

Mixing with copolymer  
Textile film yarns  
Woven fabrics, ropes and twines

## Special Features

**HB600TF** is optimised to deliver:

Very good processability  
Very good melt stability

Good contact clarity  
stiffness and impact balance

## Physical Properties

Values determined on standard injection moulded specimens conditioned at 23°C and 50% relative humidity after at least 96 hours storage time.

Property	Typical Value	Test Method
	Data should not be used for specification work	
Density	905 kg/m <sup>3</sup>	ISO 1183
Melt Flow Rate (230 °C/2,16 kg)	2 g/10min	ISO 1133
Flexural Modulus (5 mm/min)	1.300 MPa	ISO 178
Tensile Strength (50 mm/min)	35 MPa	ISO 527-2
Heat Deflection Temperature (0,45 MPa)	86 °C	ISO 75-2
Charpy Impact Strength, notched (23 °C)	3 kJ/m <sup>2</sup>	ISO 179/1eA

## Application Related Tests

Property	Typical Value	Test Method
	Data should not be used for specification work	
Mould average Shrinkage <sup>1</sup>	1,4 %	Borealis Method

<sup>1</sup> VALUES MAY ONLY BE USED AS INDICATION, AND SHOULD NOT BE USED DIRECTLY IN MOULD DESIGN WITHOUT PRIOR VALIDATION



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## Processing Techniques

The actual conditions will depend on the type of equipment used.

Specific recommendations for processing conditions can be determined only when the application and type of equipment are known. Please contact your local Borealis representative for such particulars.

## Storage

**HB600TF** should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.

More information on storage is found in our "Safety data sheet" / "Product safety information sheet" for this product.

## Safety

The product is not classified as dangerous. Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety, recovery and disposal of the product. For more information, contact your Borealis representative.

## Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety, recovery and disposal of the product. For more information, contact your Borealis representative.

## Regional Availability

Europe

For information on regional availability please contact Borealis Sales Representative.

## Related Documents

The following related documents are available on request, and represent various aspects on the usability, safety, recovery and disposal of the product.

"Safety data sheet" / "Product safety information sheet"  
Statement on chemicals, regulations and standards  
Statement on compliance to food contact regulations



**Polypropylene**  
**HB600TF**

**Disclaimer**

**The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.**

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