



**Polypropylene**  
**Daplen™ EH222AEB**  
 Polypropylene Compound, Mineral Filled

### Description

**Daplen EH222AEB** is a 20% mineral filled polypropylene compound intended for injection moulding.

### Applications

**Daplen EH222AEB** has been developed especially for the car industry to be used in automotive exterior parts.

Bumpers

### Special features

Excellent flow  
stiffness and impact balance

Stabilised according to UV requirements from the  
automotive industry

### Physical Properties

Values determined on standard injection moulded specimens conditioned at 23°C and 50% relative humidity after at least 96 hours storage time.

Property	Typical Value	Test Method
<small>Data should not be used for specification work</small>		
Density (23 °C)	1060 kg/m <sup>3</sup>	ISO 1183
Melt Flow Rate (230 °C/2,16 kg)	31 g/10min	ISO 1133
Flexural Modulus (2 mm/min)	1.900 MPa	ISO 178
Tensile Modulus (5 mm/min) (23 °C)	2.100 MPa	ISO 527-2
Tensile Strain at Break (50 mm/min) (23 °C)	30 %	ISO 527-2
Tensile Stress at Yield (50 mm/min) (23 °C)	20 MPa	ISO 527-2
Heat Deflection Temperature Edgewise (1,8 MPa)	54 °C	ISO 75-2
Izod Impact Strength, notched (23 °C)	29 kJ/m <sup>2</sup>	ISO 180/1A
Izod Impact Strength, notched (0 °C)	8 kJ/m <sup>2</sup>	ISO 180/1A
Izod Impact Strength, notched (-40 °C)	3,5 kJ/m <sup>2</sup>	ISO 180/1A
Hardness, Shore D	60	ISO 868

### Combustion Properties

Property	Typical Value	Test Method
<small>Data should not be used for specification work</small>		
Flammability at thickness 1 mm	Max100 mm/min	ISO 3795

### Processing Techniques

The actual conditions will depend on the type of equipment used.



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Daplen EH222AEB is easy to process with standard injection moulding machines. To avoid residual humidity from transport or storage, the material should be pre-dried approximately 2h at 80°C. Following moulding parameters should be used as guidelines:

Feeding temperature	40 - 80 °C
Mass temperature	220 - 260 °C
Back pressure	Low to medium
Holding pressure	30 - 60 MPa
Mould temperature	30 - 50 °C
Screw speed	Low to medium
Flow front speed	100 - 200 mm/s

## Storage

**Daplen EH222AEB** should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.

## Safety

The product is not classified as dangerous. Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety, recovery and disposal of the product. For more information, contact your Borealis representative.

## Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.



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**Disclaimer**

**The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.**

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