



Polypropylene
Daplen™ EF109AE
 Polypropylene TPO Compound

Description

Daplen EF109AE is a 20% mineral filled elastomer modified polypropylene compound intended for injection moulding.

This material has an excellent balance between impact strength and stiffness and high melt flow rate.

Applications

Daplen EF109AE has been developed especially for the car industry to be used in automotive exterior parts.

Bumpers
 Exterior trims

Spoilers

Special Features

Available with and without UV-stabilisation
 High flowability

Suitable for applications, which require low expansion over a broad temperature scale

Physical Properties

Property	Typical Value	Test Method
<small>Data should not be used for specification work</small>		
Density	1050 kg/m ³	ISO 1183
Melt Flow Rate (230 °C/2,16 kg)	20 g/10min	ISO 1133
Flexural Modulus (2 mm/min)	1.500 MPa	ISO 178
Tensile Strength (50 mm/min)	16 MPa	ISO 527-2
Heat Deflection Temperature B (0,45 MPa)	90 °C	ISO 75-2
Coefficient of Linear Thermal Expansion (-30°C/+80°C)	47 µm/mK	Borealis Method
Charpy Impact Strength, notched (23 °C)	38 kJ/m ²	ISO 179/1eA
Charpy Impact Strength, notched (-20 °C)	5 kJ/m ²	ISO 179/1eA
Charpy Impact Strength, notched (-30 °C)	3,5 kJ/m ²	ISO 179/1eA

Values determined on standard injection moulded specimens conditioned at 23°C and 50% relative humidity after at least 96 hours storage time.

Processing Techniques

The actual conditions will depend on the type of equipment used.

Injection Moulding

This product is easy to process with standard injection moulding machines. To avoid residual humidity from transport or storage, the material should be pre-dried approximately 2h at 80°C. Following parameters should be used as guidelines:

Feeding temperature 40 - 80 °C
 Mass temperature 220 - 260 °C

Daplen is a trademark of the Borealis group.

Borealis AG | Wagramer Strasse 17-19 | 1220 Vienna | Austria
 Telephone +43 1 224 00 0 | Fax +43 1 22 400 333
 FN 269858a | CCC Commercial Court of Vienna | Website www.borealisgroup.com



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Back pressure	Low to medium
Holding pressure	30 - 60 bar
Mould temperature	30 - 50 °C
Screw speed	Low to medium
Flow front speed	100 - 200 mm/s

Storage

Daplen EF109AE should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.

Safety

The product is not classified as dangerous.

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety of the product. For more information, contact your Borealis representative.

Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of recovery and disposal of the product.

Regional Availability

Europe

South America

For information on regional availability please contact Borealis Sales Representative.

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Disclaimer

The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.

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