



# Polypropylene Borcoat™ BB127E

Grafted Polypropylene adhesive for Steel Pipe Coating

## Description

**Borcoat BB127E** is a maleic anhydride grafted polypropylene adhesive.

The product is supplied as pellets for melt extrusion and as a powder for application by spray or other special means.

## Applications

**Borcoat BB127E** is recommended as an adhesive for multi-layer PP systems used in

Steel Pipe Coating

## Specifications

**Borcoat BB127E** is intended to fulfill following National and International standards, when appropriate industrial manufacturing standard procedures are applied and a continuous quality system is implemented and when used in combination with BB108E-1199 and a compatible Fusion Bonded Epoxy(FBE) powder.

NF A49-711  
DIN 30678

EN ISO 21809-1  
ABNT NBR 15221-2

## Special features

**Borcoat BB127E** The product is intended to be used as an adhesive for PP three layer or multi-layer thermal insulation systems at design temperatures up to 110°C for onshore and 140°C for offshore applications.

## Physical Properties

Property	Typical Value	Test Method
<small>Data should not be used for specification work</small>		
Density	900 kg/m <sup>3</sup>	ISO 1183
Melt Flow Rate (230 °C/2,16 kg)	7,5 g/10min	ISO 1133
Tensile Strain at Break (50 mm/min) (23 °C)	>= 400 %	ISO 527
Tensile Stress at Yield (50 mm/min) (23 °C)	20 MPa	ISO 527
Melting temperature (DSC)	165 °C	ISO 11357-3
Vicat softening temperature A50, (10 N)	145 °C	ISO 306
Charpy Impact Strength, notched (-20 °C)	4 kJ/m <sup>2</sup>	ISO 179
Moisture	<= 0,03 %	ISO 15512
Peel strength (3 layer) (23 °C)	>= 250 N/cm	EN ISO 21809-1
Peel strength (3 layer) (80 °C)	>= 100 N/cm	EN ISO 21809-1
Peel strength (3 layer) (110 °C)	>= 40 N/cm	EN ISO 21809-1
Peel strength (3 layer) (140 °C)	>= 30 N/cm	EN ISO 21809-1

Borcoat is a trademark of the Borealis group.

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## Other properties

Property	Typical Value	Test Method
Data should not be used for specification work		
Particle Size Distribution <sup>1</sup>	>= 400 µm: 0 - 20% 300 - 400 µm: 0 - 25% 100 - 300 µm: 55 - 85% <= 100 µm: 0 - 25%	ASTM D 1921
Reactive Site Content	>= 0,10 %	Borealis Method

<sup>1</sup> for material in powder form only

## Processing Techniques

The product can be applied by flat die, crosshead extrusion or powder spray depending on the form of supply. The actual conditions will depend on the type of equipment used.

### Extrusion

Head	210 - 240 °C
Die	210 - 240 °C
PP outer layer Melt temperature	< 250 °C
Steel pipe temperature	180 - 210 °C

Specific recommendations for processing conditions can be determined only when the application and type of equipment are known. Please contact your local Borealis representative for such particulars.

## Packaging

Package:	Powder 20 kg Bags on 1100 kg palette
	Pellets 25 kg Bags on 1375 kg palette

## Storage

**Borcoat BB127E** shall be stored indoors below 50°C in unopened original packaging in clean and dry environment. It is recommended to ensure proper stock rotation by using first in – first out principle. Following afore-mentioned conditions the material can safely be stored for a period of up to 3 years after production. However, caution shall be taken regarding the moisture level. It is recommended to measure the moisture after longer storage periods prior to processing.

## Safety

The product is not classified as harmful to humans or the environment according to DPD 1999/45/EC or CLP regulation (EU) No. 1272/2008.

According to Article 31 of Regulation (EC) 1907/2006 there is no legal requirement to provide a SDS for this product. Existing Product safety information sheet is valid.



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## Borcoat BB127E

Information on handling recommendations of Borcoat™ powder materials in which typical values for explosive classification data is available upon request. Whenever the product is conveyed, accumulation of smaller dust fraction may occur in parts of the process. This can potentially occur in equipment such as filters, the upper part of silos cyclones, product mixers etc. Related to dust explosion risk, the design of powder handling equipment should comply with Authority specifications and requirements. On informative basis Borealis can also provide our internal guideline "Design of dust explosion protection", which can be made available upon request. The Table presented data is based on the Dust Explosion Research reports number 12/10/FN/08E\_B provided by the independent 3rd party testing company, thus Borealis makes no warranties on this particular statement or any report/document possibly provided based on it. The determination of maximum explosion pressure is performed acc to EN 14034-1 and maximum rate of pressure rise EN 14034-2. Testing was performed on sieved less than 500 µm fractions.

Typical value for the Borcoat™BB127E powder material explosion characteristics\*

Parameter	Value
Kst - value	10 bar m/s
Dust explosion class	St1
Maximum exposure pressure	4,0 barg
Maximum rate of pressure rise(20 l)	35 bar/s

\*= based on Adinex report 12/10/FN/08E\_B

### Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

### Related Documents

The following related documents are available on request, and represent various aspects on the usability, safety, recovery and disposal of the products.

Recovery and disposal of polyolefins  
 Information on emissions from processing and fires  
 "Safety data sheet" / "Product safety information sheet"



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**Disclaimer**

**The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.**

To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication; however we do not assume any liability whatsoever for the accuracy and completeness of such information.

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