



Washington Penn Plastic Co., Inc.

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PRC25GF3-Black

A 30% glass-reinforced polypropylene homopolymer with a minimum of 25% post-consumer content.

TYPICAL APPLICATIONS:

Various automotive applications and consumer goods.

Product Description:

Properties shown below for this filled blend are typical for a 30% fiberglass reinforced polypropylene homopolymer. This product contains a minimum of 25 percent post-consumer content.

Approved To: WSB-M4D732-A3, WSS-M4D732-A5

GMP.PP.009

MS-DB500 CPN 3580

ASTM D4101

Features and Options:

- Excellent tensile and stiffness
- Mold shrinkage comparable to ABS and PC
- Excellent dimensional stability
- Tested at 23 ± 2°C (73.4 ± 3.6°F) and 50 ± 5% relative humidity unless otherwise noted.

Physical Properties	Typical Values*	Test Method
Melt Flow	4.5 g/10 min	ASTM D1238 ISO 1133
Filler Content	30%	ASTM D5630 ISO 3451
Density/Specific Gravity	1.12	ASTM D792 ISO 1183
ASTM Testing		
Notched Izod Impact @ 23°C	94 J/m	ASTM D256
Un-notched Izod Impact @ 23°C	608 J/m	ASTM D256
Tensile Strength @ Yield (5mm/minute)	78 MPa	ASTM D638
Tensile Elongation @ Ultimate (5mm/minute)	6%	ASTM D638
Tensile Strength @ Yield (50mm/minute)	84 MPa	ASTM D638
Flexural Modulus (1.27mm/minute)	4,900 MPa	ASTM D790
Flexural Secant Modulus (1.27mm/minute)	5,100 MPa	ASTM D790
Deflection Temperature @ 264 psi	147°C	ASTM D648
66 psi	158°C	
ISO Testing		
Notched Izod Impact @ 23°C	9 kJ/m ²	ISO 180
Notched Izod Impact @ -40°C	6.5 kJ/m ²	ISO 180
Notched Charpy Impact @ 23°C	9.5 kJ/m ²	ISO 179
Tensile Strength @ Yield (5mm/minute)	79 MPa	ISO 527
Tensile Strength @ Yield (50mm/minute)	86 MPa	ISO 527
Flexural Modulus (2mm/minute)	5,200 MPa	ISO 178
Deflection Temperature @ 1820 KPa	146°C	ISO 75
455 KPa	157°C	
Deflection Temperature @ 1820 KPa (Flatwise)	141°C	ISO 75

NOTE: Custom colors available upon request.

- Values given are typical and should not be interpreted as product specification. To obtain values for specific application purposes, contact your Washington Penn Plastic representative.
- Mold shrinkage is based upon specific part design and actual values may differ greatly from reported values obtained from testing procedure utilized.

The results reported are typical and based on reliable testing procedures. However, due to variable processing methods and conditions, no guarantees or warranties are expressed or implied, including expressions of fitness for purpose or merchantability. No recommendations are made to infringe on patents.